



Hot PinStripe Efx™ Application Guide

Description

Hot PinStripe Efx™ are high performance striping colors providing exceptional coverage, gloss and clearcoat compatibility with trouble-free application and excellent brushability. It delivers superior results in solid, metallic, pearlescent and special effect colors.

General Information



Products

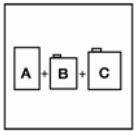
Color Names & Numbers

| | | | | | |
|-----------|-----------------------|-----------|-----------------|-----------|-----------------|
| HHM-6501™ | White | HHM-6511™ | Magenta | HHM-6521™ | Brown |
| HHM-6502™ | Medium Gray | HHM-6512™ | Pro Purple | HHM-6522™ | Tinting Clear |
| HHM-6503™ | Black | HHM-6513™ | Lime Sherbert | HHM-6523™ | Teal Tease |
| HHM-6504™ | Primrose Yellow | HHM-6514™ | Emerald Green | HHM-6524™ | Light Blue |
| HHM-6505™ | Chrome Yellow | HHM-6515™ | Teal | HHM-6525™ | Majestic Purple |
| HHM-6506™ | Imitation Gold | HHM-6516™ | Blazer Blue | HHM-6526™ | Zenon Purple |
| HHM-6507™ | Orange | HHM-6517™ | Fathom Blue | HHM-6527™ | Fire Red |
| HHM-6508™ | Royal Red | HHM-6518™ | Tan | | |
| HHM-6509™ | Maroon | HHM-6519™ | Silver Metallic | | |
| HHM-6510™ | Quintessential Purple | HHM-6520™ | Gold Metallic | | |

Mix Ratio

Hot PinStripe Efx™ **must** be activated with DuPont 12305S™ Activator 3:1 by volume and reduce only if necessary.

Caution: Over reduction may cause transparency of color.

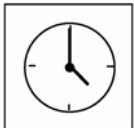


Tips for Success

- Activate only what you intend to use.
- Hot PinStripe Efx™ may be mixed together to create custom colors.
- Use DuPont 12385S™ (slow) reducer only if needed.

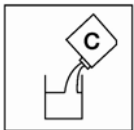
Pot Life

2 – 3 hours at 70°F, activated.



Additives

| | |
|----------------------|------------------|
| Accelerator: | Not recommended. |
| Fish Eye Eliminator: | Not recommended. |
| Flex Additive: | Not recommended. |
| Flattener: | Not recommended. |

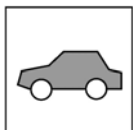


Tinting

Colors can be mixed to create custom colors. Solid colors can be mixed with metallics.

Clearcoats

DuPont™ ChromaPremier® 72200S™ Premium Productive
 DuPont™ ChromaPremier® 72500S™ Premium Appearance Clear
 DuPont™ ChromaClear® 2370S™ Flexible Matted Clearcoat
 DuPont™ ChromaClear® HC-2300S™ Clearcoat with Hyper Cure™ - Air Dry





Application

Properly prepped OEM finishes (if **not** clearing over Hot PinStripe Efx™)
Properly sanded and prepped OEM finishes (if clearing over Hot PinStripe Efx™)
Properly sanded and prepped Hot Hues™ Custom Finish Basecoat Colors

**Surface Prep**

Clean OEM surfaces with DuPont Final Kleen wax and grease remover or allow basecoat to dry 15-30 minutes prior to striping. For overall clear, over an OEM or clearcoated surface, sand with 1000 grit before striping.

**Application**

- Apply using pinstriping sword brushes and lettering quills.
 - Some ChromaLusion® colors may need to be double-coated due to the transparent nature of this product. If not being cleared, product should be striped on dark, gloss surface for full effect. Allow 5-10 minutes flash time between coats.
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**Flash/Dry Times**

Air dry at 70°F (21°C) activated 15 – 20 minutes.

Flash before clearcoat 15 – 20 minutes.

Cleanup

Clean brushes immediately after use with DuPont Lacquer Thinner, then oil brushes with brush oil or Neatsfoot oil to preserve hair. Note: Clean brushes thoroughly with DuPont Lacquer Thinner before each use.

Physical Properties

VOC: 5.0 lbs/gal (maximum) ready-to-spray.
Flash Point: See MSDS

VOC Regulated Areas

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing and usage recommendations in the VOC Compliant Products Chart for your area.

Safety and Handling

For industrial use only by professional, trained painters. Not for sale to or use by the general public.

Before using, read and follow all label and MSDS precautions. If mixed with other components, mixture will have hazards of all components.

Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.



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